



WELDING AND FABRICATION CAPABILITIES

Machines and Equipment:

- ✓ Permanent structure block and mortar building – 35,000 total sq. ft., and 12000 sq. ft. of concrete floor fabrication area - 18' clear overhead
- ✓ 12 x 20 Horizontal Bandsaw
- ✓ Air compressor - 80 gallon with additional air available
- ✓ Oxy fuel portable cut, weld, and braze
- ✓ Hand Plasma to ¾" cut, 1" severe
- ✓ Magnetic drill 2" x 2"
- ✓ Current lifting capacity – 10,000 lbs. by (2) 5,000 lb. lift trucks
- ✓ (4) weld stations – 300 and 400 amp D.C.
 - Capable of GMAW, FCAW, and SMAW
- ✓ Miscellaneous fitting tables, horses, clamps and general shop tools for layout and fabrication

Contract fabricator capabilities:

- ✓ Shear – ½" x 10'
- ✓ Brake – 300 ton x 10', 175 ton x 10' – with tooling for standard and specialty bend applications
- ✓ Cut shapes – Plasma to 1" and Oxy fuel to 8" (Laser cutting also available)

Product capabilities:

- ✓ General and special fabrication – Material handling racks and pallets
- ✓ Light structural
- ✓ Ladders, platforms, mezzanines
- ✓ Beams, shapes, and tube
- ✓ Ventilation ductwork H.P. and transition
- ✓ Conveyors and bents
- ✓ Short run production fabrication
- ✓ Aluminum fabrication also available
- ✓ Custom wood crates and pallets for your product shipments – ISPM 15 certified for international shipments

Personnel and experience:

- ✓ Fabrication supervisor with 35 years fabrication and weld experience
- ✓ 30+ years of heavy industrial maintenance experience
- ✓ AWS certified Welder – D-1.1 1/8" to unlimited
- ✓ GMAW and FCAW-GS

For further information please contact info@lefcoindustries.com